**Current Gas Safety (Installation and Use)**  
Regulations or rules in force impose certain statutory obligations on gas users. This appliance must be installed by a CORGI registered installer.

**WARNING.**  
The ON/STANDBY [1/0] button does NOT electrically isolate the boiler.

The **CXDi/H** incorporates an advanced microprocessor based control system which operates all electrical functions of the boiler, including automatic ignition, flame detection, thermostatic control and high/low burner operation. In addition, the microprocessor also has onboard commissioning and servicing instructions and a fault diagnosis programme.

**ON / STANDBY [1/0] BUTTON**
Turns the boiler ON and to STANDBY.  
When this switch is in the STANDBY position the display will show :-

![Display](image)

**INFORMATION SCREENS**  
If the boiler is at STANDBY the rotating information screens will not be in evidence.  
See Frame 5 for details on information screens.

**OUTSIDE SENSOR (Optional extra)**  
If the optional outside sensor is fitted, the control system will recognise this and automatically regulate the boiler flow temperature to changes in the external temperature.  
If the sensor is fitted, an extra status information screen will appear, stating whether the device has been activated or not (i.e. Sensor on/off).

**COMMISSIONING INSTRUCTIONS**  
These are provided to assist the installer to commission the boiler.

**CAUTION.** To avoid the possibility of injury during the use or cleaning of this appliance care should be taken when handling edges of sheet steel components.
3 FEATURES OF THE CONTROL SYSTEM - continued

SERVICING INSTRUCTIONS
These are provided to assist the service engineer.

FAULT DIAGNOSIS
In the unlikely event of a fault condition, the microprocessor will identify the fault area and display a suitable message on the display.

Further to these accessible features there are other features present in the system which the installer/service engineer should be aware of.

HOURS RUN LOG
This feature enables the engineer to determine the workload of the boiler.

PUMP OVERRUN
If the flow temperature is above 75 °C at the time of boiler shutdown, the controls will maintain pump operation until the residual heat within the appliance has been dispersed and the flow temp is below 75°C.

ANTI-CYCLE DEVICE
On any heating system, if the heating load is very low, there is a tendency for the boiler to cycle on and off rapidly. This is inefficient and can lead to shortened boiler life. The high/low operating system of the CXDi/H minimises the risk of this, but, in addition, the controls prevent the boiler from short cycling by preventing subsequent ignition within a period of 2 minutes. When active, the display will show "ANTI-CYCLE (Flow temp)".

4 TO LIGHT THE BOILER CONTROLS

WARNING.
STANDBY does NOT electrically isolate the boiler.

1. Turn on the electricity supply. The display will initially show a start-up code followed by:

   ![Display showing "STANDBY 0"]

2. To switch the boiler on press the On/Standby [1/0] button. The display will show:

   ![Display showing "BOILER ON 1"]

   then change every few seconds to indicate the boiler status. The boiler will commence its ignition sequence.

3. The boiler should light, initially at low rate, for a period of approximately 3 minutes before proceeding to maximum rate. If the boiler fails to light, allow the controls to cycle until ignition is established. If the boiler fails to light after 5 attempts the display will show:

   ![Display showing "DETECTION FAULT"]

In this case, the ignition sequence should be reset by pressing the [COPY] button.

4. If required, adjust the programme timer temperature set point or weather compensation (if fitted) as described in "Using the boiler features and controls".

5 TO SHUT DOWN THE BOILER

FOR SHORT PERIODS (2-3 DAYS)

1. Turn the boiler off by pressing the On/Standby [1/0] button and viewing "Standby...0 " on the display.

2. Wait 5 minutes then switch off or unplug the electricity supply to the boiler.

   Note. In severe weather reduce the temperature set point to 60 °C but do not turn off the electricity supply and leave the "Boiler ON....1".

FOR LONG PERIODS (End of the heating season)

1. Turn the boiler off by pressing the On/Standby [1/0] button and viewing "Standby...0" on the display.

2. Wait 5 minutes then switch off or unplug the electricity supply to the boiler.

3. Remove the casing front panel. Turn off the main gas cock (the groove in the square head must be at right angles to the line of the pipe) and refit the casing panel.

Note.
If severe weather (frost) conditions are anticipated during the period of shutdown the system must be completely drained.

TO RELIGHT THE BOILER

AFTER SHORT PERIODS (2-3 DAYS)

Switch on the electricity supply to the boiler and press the On/Standby [1/0] button to turn the boiler ON. If necessary adjust the temperature set point etc. as required.

AFTER LONG PERIODS

Remove the casing front panel and turn the gas cock ON.

Refit the casing front panel and follow the lighting instructions above.
6 USING THE BOILER FEATURES AND CONTROLS

The diagram below shows the sequence of steps to be taken when reading the instructions on the following pages.

Press [1/0] ➔ BOILER ON 1

Wait 5 seconds ➔

Scrolling Screens

Press [Enter] ➔ Program Timer

Press [Enter] ➔ Press [Down]

Press [Enter] ➔ Temp Set

Press [Enter] ➔ Press [Down]

Press [Enter] ➔ Service

Press [Enter] ➔ Commissioning

Press [Enter] ➔

Set Temp to required setting ➔ Follow instructions

Press [Enter] ➔

Choose requirement ➔ Set Time/Date

Press [Enter] ➔

Set Time Zones ➔ Program Hours

Press [Enter] ➔ Advance

Press [Down]

Set Time/Date ➔ Program Hours

Press [Enter]

All Day ➔ 24 Hours

Press [Down]

Press [Enter] then Exit when choice is made.
7 USING THE BOILER FEATURES AND CONTROLS - continued

ON / STANDBY [1/0] BUTTON

Turns the boiler ON and to STANDBY.

WARNING.

STANDBY does NOT electrically isolate the boiler.

When this switch is in the STANDBY position the display will show :-

STANDBY 0

To switch the boiler ON press the On/Standby [1/0] button. The display will show :-

BOILER ON 1

This display will be retained for 5 seconds before the information screens are displayed.

INFORMATION SCREENS

On initial start up the boiler will indicate the hardware and software code, the boiler type and indicate if the boiler is ON or at STANDBY.

If the boiler is at STANDBY the rotating information screens will not be in evidence.

If the optional outside temperature kit, enabling weather compensation, has been fitted the display will indicate the compensated set point temperature. An example of the display is as follows :-

MONDAY
14 : 10 19 / 09 / 94
ON HIGH 50°C
HOURS RUN 250
TEMP SET 82°C
PROGRAMMER ON
"ENTER" FOR MENU

MENU

To access the menu screen ensure that the information screens are being displayed.

Any key, except the [1/0] button, may now be pressed to access this feature but, as indicated on the information screen, the [ENTER] button is the preferred means.

On entering this option the first screen displayed will be:-

PROGRAM TIMER

The [DOWN] button can be pressed consecutively to access the features required, which are as follows:-

TEMP SET

SERVICE

COMMISSIONING

If the weather compensation option is fitted then a further screen will be displayed after commissioning.

The [UP] button will access the above options in reverse. When the option required is displayed and the [ENTER] button pressed another set of menus will be available as discussed on the following pages.

PROGRAMMER TIMER

The programmer has 3 time zones per day for each day of the week. Each day can be programmed for the requirements of that day, giving 7 programmed days, or, using the copy facility, any number of days can be the same. If a particular time zone is not required then the ON and OFF periods should be programmed for the same time.

Each button has an auto repeat function.

The programmer is based on a 24 hour clock and the boiler comes with a default programme set for :-

All Day

The boiler will respond to this programme unless an alternative is programmed in.

Using the [UP] or [DOWN] button select the "Programmer Timer" from the menu and press [ENTER]. The following menus will be available, using the [UP] or [DOWN] buttons:-

STATUS

or

SET TIME/DATE

or

ADVANCE

or

PROGRAM HOURS

To select any of the above, use the [UP] or [DOWN] button until the option required is displayed and press [ENTER].

STATUS

Enables the selection of programme hours, all day usage or 24 hour.

If the "Programme Hours" option is selected the boiler will go on and off subject to the times programmed.

If ALL DAY usage is selected the boiler will come on at the first "ON" period selected and off on the last "OFF" period selected - ignoring all other time settings. Based on the above default programme this means the boiler would run, subject to any other external controls, from 07:30 to 22:00 hours.

If 24 HOUR is selected the programme times will be ignored and the boiler will run subject to the external controls until one of the other options is again selected.
8 USING THE BOILER FEATURES AND CONTROLS - continued

SET TIME/DATE
Enables the correct time and date to be entered.
The display will show a flashing day of the week as follows :-

TUESDAY

The correct day can be selected by use of the [UP] or [Down] button and when correct the [ENTER] button should be presssed. The time and date will now be displayed as follows:-

10:57  20/09/95

with first two digits, the hours, flashing.

By use of the [UP] or [Down] button the correct hour is selected and the [ENTER] button pressed. The minutes will now be flashing and, by use of the [UP] or [DOWN] button, the correct minutes selected and the [ENTER] button pressed.

This method is repeated until the correct day, month and year are selected. On selecting the correct year and pressing [ENTER] the hours will flash then, if all the data is correct, the [EXIT] button should be pressed for the control to accept this information.

ADVANCE
Enables the programme to be advanced by one hour.
The following display will be available:-

ADVANCE 1HR Y/N?

If the [YES] button is pressed and the programmer is in an OFF period the boiler will be brought on for one hour, subject to external controls. If the boiler is ON with less than one hour to a programmed OFF period then the difference between this time and one hour is the time of the extended on period. If the boiler is in the 24 hour mode then this option will have no effect.

If this advance has been selected, to cancel it the same procedure should be followed but the [NO] button pressed.

PROGRAMME HOURS
Enables a user-timed programme to be entered.
The following display will be available:-

MON 1 ON 06:30

with the hours, 06, flashing.

Using the [UP] or [DOWN] button, select the correct hour and press [ENTER]. The minutes will now flash and the correct minutes should be selected, using the [UP] or [DOWN] button followed by pressing [ENTER].

This will cause the hours to flash and if the correct ON time has been entered the [EXIT] button should be pressed. The display will now show the OFF for time zone one.

This procedure should be repeated for all 3 time zones for Monday.

After the last [EXIT] the display will ask if this day's programmes require to be copied to Tuesday. If the [YES] button is pressed Tuesday's programme will be the same as Monday. This action can be repeated for all the days or as many as required,

If the [NO] button is pressed then all 3 time slots will need to be programmed with the required times.

TEMPERATURE SET POINT
Enables the temperature at which the boiler is required to operate to be set. It has a range of 60 - 85 °C.

Using the [UP] or [DOWN] button select the TEMP SET from the menu and press [ENTER]. The following will be displayed:-

TEMP SET

with the temperature flashing.

The [UP] and [Down] button should be pressed until the correct temperature is selected and then the [ENTER] button should be pressed - the temperature selected will become stationary.

Pressing the [EXIT] button will ensure that the control accepts the new setting and return to the menu.

High / Low Operation
In the example above, when the boiler flow temperature is equal to 82 °C, the high rate gas valve will close, allowing the boiler to run at low rate.

When the flow temperature exceeds the set temperature by 3 °C, in the previous example 85 °C, the low rate gas valve will close and the boiler will be off. The information screen will display :

STANDBY.....85. C

The boiler will remain OFF for a minimum of 3 minutes or until the boiler flow temperature has dropped by 3 °C, whichever is the greater time.

If the boiler load is such that it cycles between high and low operation the boiler will fall through 3° before the high rate gas valve is energised.
9 USING THE BOILER FEATURES AND CONTROLS - continued

Delayed High Rate Gas valve Operation
When the boiler is started from cold the high rate gas valve will be delayed for 3 minutes and then energised. If the boiler flow temperature is equal to or greater than 55 °C then this delay will NOT occur.

Notes.
1. If a fault occurs with the boiler thermostat the fault display screen will show “C/H Sensor Fault”.
2. When the low rate gas valve is de-energised, as the temperature required has been obtained, the boiler will go into an anti-cycle route for 2 minutes. The display will indicate anti-cycle and the current flow temperature.

SERVICING
This is for use by the installer / service engineer only.

COMMISSIONING
This is for use by the installer / service engineer only.

OUTSIDE SENSOR (if fitted)
Information will be provided with the kit.

10 GENERAL CARE

WARNING. This appliance MUST be efficiently earthed.

1. Always follow these instructions.
2. Correct ventilation is essential for safe operation of the boiler. Do NOT obstruct ventilation ducts, grilles or openings in the boiler room, or the passage of combustion and ventilation air to the boiler.
3. Do NOT store objects around or on the boiler, and keep access clear at all times.
4. Switch OFF and disconnect the electricity before carrying out maintenance work. Remember! The ON/STANDBY [1/0] button does NOT electrically isolate the boiler.
5. Do NOT turn off the boiler if it is to be left unattended in frosty weather.

CLEANING
For normal cleaning simply dust with a dry cloth.
To remove stubborn marks and stains use a damp cloth and mild detergent.
Do NOT use abrasive cleaning materials.

MAINTENANCE
The boiler should be serviced at least once a year by a CORGI registered installer.
Ideal Boilers, P.O. Box 103, National Ave, Kingston upon Hull, HU5 4JN. Telephone: 01482 492 251 Fax: 01482 448 858. Registration No. London 322 157.

Caradon Ideal Limited pursues a policy of continuing improvement in the design and performance of its products. The right is therefore reserved to vary specification without notice.

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